# FlexTRAK<sup>™</sup>-CD Plasma System

Compact Design Strip Processing

### **Features and Benefits**

- Highly uniform plasma treatment with fast throughput rates
- Production-ready strip handling system
- Easy to use touch screen graphical user interface (GUI)
- Service components accessible via front pull-out shelves
- High volume, small footprint and low cost of ownership

#### Superior Plasma Processing, Small Footprint, High-Throughput

The FlexTRAK-CD plasma system is designed for high throughput processing of lead frame strips, laminated substrates, and other strip-type electronic components, up to 5 strips per plasma cycle.

The patented plasma chamber design provides high uniformity and process repeatability. It ensures all areas of the substrate are treated uniformly, while tight control over process parameters provides highly repeatable results.

The system accommodates a wide range of strip sizes, yielding unmatched production flexibility. Its small chamber volume and proprietary process control system provide short cycle times, with high machine autonomy.

## **Applications**

Plasma for pre-die attach, pre-wire bond, pre-mold encapsulation and pre-underfill such as:

#### **Contamination Removal & Surface Cleaning**

- Fluorine & other halogens
- Metals & metal oxides
- Organic compounds

#### Etching and Surface Roughening

- Improve die adhesion & wire bonding
- Improve mold adhesion & reduce delamination

#### **Surface Activation**

- Improve die adhesive flow, eliminate voids and enhance adhesion
- Improve mold material flow, eliminate voids and reduce wire sweep
- Improve underfill flow, eliminate voids, enhance adhesion, and increase wicking speed





## Specifications: FlexTRAK<sup>™</sup>-CD

Enclosure	W x D x H – Footprint	1068 W x 1166 D x 1600 H; 1966 H mm with Light Tower	
Dimensions		(42 W x 46 D x 63 H; 77 H in. with Light Tower	
	Net Weight	430 kg (948 lbs)	
	Effective Footprint – Clearances	Right, Left, Back – 254 mm (10 in.), Front – 940 mm (37 in.)	
Electrodes	Configurable	Powered, Ground or Floating	
<b>RF Power</b>	Standard Wattage	600 W	
	Frequency	13.56 MHz	
Gas Control	Maximum Number of MFCs	4	
Control &	Software Control	PLC Control with PC-Based Touch Screen Interface	
Interface	Remote Interface	SMEMA, SECS/GEM	
Vacuum	Configurable	Internal or External Dry Pump	
Pump		External Wet Pump	
Facilities	Power Supply	220VAC, 20 A, 50/60Hz, Single Phase, 12 AWG, 3-Wire	
	Process Gas Fitting Size & Type	.25-in. OD Swagelok Tube	
	Process Gas Purity	Industrial grade or better	
	Process Gas Pressure	Regulated from .69 bar (10 psig) min. to 1 bar (15 psig) max.	
	Purge Gas Fitting Size & Type	.25-in. OD Swagelok Tube	
	Purge Gas Purity	Industrial grade Nitrogen or CDA	
	Purge Gas Pressure	Regulated from 2 bar (30 psig) min. to 5.5 bar (80 psig) max.	
	Pneumatic Valves Fitting Size & Type	.25-in. OD Swagelok Tube	
Pneumatic Gas Purity		CDA, Oil Free, Dewpoint <=7°C /45°F, Particulate Size <5 micron	
	Pneumatic Gas Pressure	Regulated from 3.4 bar (50 psig) min. to 5.5 bar (80 psig) max.	
	Exhaust	25.4mm (1 in.) OD Pipe Flange	
Compliance	SEMI	S2/S8 (EH&S/Ergonomics)	
	International	CE Marked	
Ancillary	Gas Generators Nitrogen, Hydrogen (Requires Additional Non-Optional		
Equipment	Facilities	Hardware) Chiller, Scrubber	
Shipping	Crate Dimensions	1550W x 1372L x 1804H mm (61W x 54L x 71H in.)	
Shipping	Gross Weight	590kg (1301lbs)	
		37048 (1301105)	

Strip Width Size (mm)	Number of Strips	Units per Hour (UPH)*		
25.0 to 54.4	5	576		
54.5 to 69.8	4	461		
69.9 to 95.5	3	346		
95.6 to 146.9	2	230		
147.0 to 305.0	1	115		
* Machine capable rates; for other strip width sizes, contact Nordson MARCH				









#### **Compact Design and High Throughput**

The FlexTRAK<sup>TM</sup>-CD plasma system's integrated strip handling system delivers rapid and reliable material transfer for a wide range of strip sizes. Processing can be done from most types of magazines and carriers. The patented chamber design and control system enable short plasma cycle times with very low overhead, ensuring that throughput is maximized and cost of ownership is minimized.



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